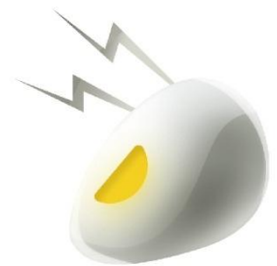
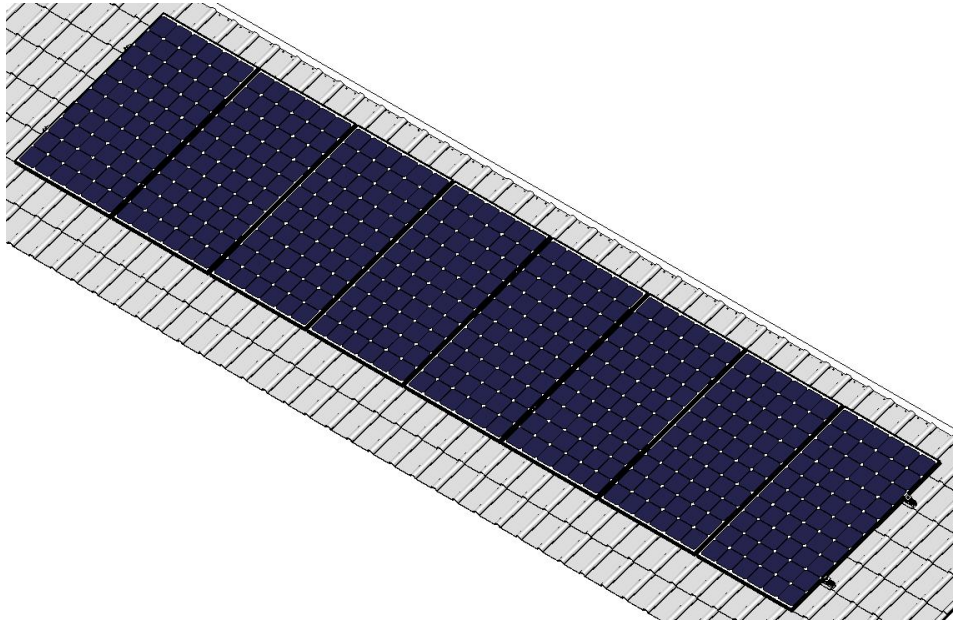


# INSTALLATION INSTRUCTION

## Tile Roof Mounting System



**ANTAI**  
Aluminum & AI Tech for Solar



## Content

I. Safety Precautions .....	3
II. Introduction .....	4
III. Tools .....	4
IV. Components .....	5
V. Installation steps .....	5
5.1 Installation of tile hook .....	5
5.2 Installation of Rail .....	7
5.3 Installation of rail splice .....	8
5.4 Installation of PV modules .....	9
5.5 Installation of Grounding Lug (Skip this step if not needed) .....	11
5.6 Installation diagram .....	12
VI. Installation Precaution .....	13
1. Notes for the installation dimensions .....	13
2. Notes for Stainless Steel Fasteners .....	13

# I. Safety Precautions

Thank you for purchasing Antai solar mounting system products. Please refer to this installation instruction before installation, operation, maintenance, and inspection.

## ● General considerations

The installation is limited to those who have professional experience and can carry out construction according to the specified items.

Please abide by the local national or local building regulations and environmental protection regulations. Please comply with the regulations on the prevention of industrial accidents and the relevant regulations of the insurance union.

There must be at least 2 operators during installation to prevent accidents.

Please wear safety clothes. (Especially protective helmets, work boots and gloves). Please always prepare at least one installation work instruction when installing.

- When working at heights, please set up scaffolds and carry out construction after eliminating the danger of falling. Please use gloves and seat belts.
- In order to prevent accidents and failures, please do not arbitrarily change the product style.
- Please pay attention to the profile section and sharp parts, and avoid collision and injury during construction.
- Please pay attention to tightening the bolts, nuts, self-tapping screws, etc. of each part, and pay great attention to whether they are locked.
- When working on electrical wiring works, please pay attention not to touch the profile section, which may damage the wiring.
- Please do not use damaged, faulty, or deformed products in case injury or accident happens. Please always prepare at least one installation work instruction when installing.

### Requirement

- Please use the accessories designated by our company for construction parts, and do not arbitrarily transform and change the products.
- Please avoid hitting strongly on the profile as aluminum profile is easy to deform and scratch.
- This information is related to the installation of the system. Please consider the characteristics of the stand during the construction of the foundation, components, inverter, and electrical wiring.

## II. Introduction


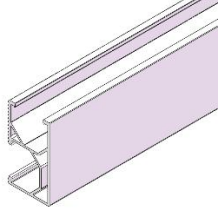
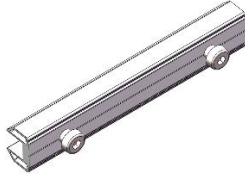
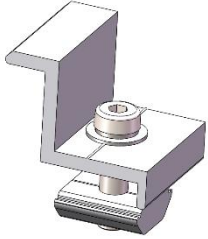
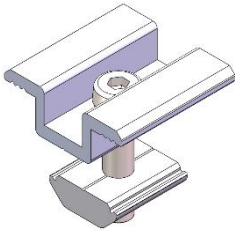
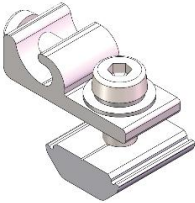
Antai tile hook system is a roof photovoltaic mounting system applied to tile roofs. The hooks are designed based on various types tile roofs. In that case, each roof has its corresponding and fitting hook for installation, which greatly improves the firmness of the connection between mounting system and roof structure. Multiple high-quality components and different types of rails can be used for different types tile roof in different countries and regions, while improving the stability of the overall supports. The whole system has fewer mounting accessories, which saves the users' installation time and cost. It is an efficient solution for large-scale tile roof projects.

Please read the installation manual carefully before installation.

## III. Tools

			
<p>8mm Inner Hexagon Spanner</p>	<p>Electric Drill</p>	<p>Tape Measure</p>	<p>Thin Marker</p>
			
<p>Torque Spanner</p>	<p>String</p>	<p>Adjustable Wrench</p>	<p>Socket Spanner (M8)</p>

## IV. Components

Main Components			
			
Tile hook	Rail	Rail Splice	End clamp
			
Mid clamp	Grounding lug		

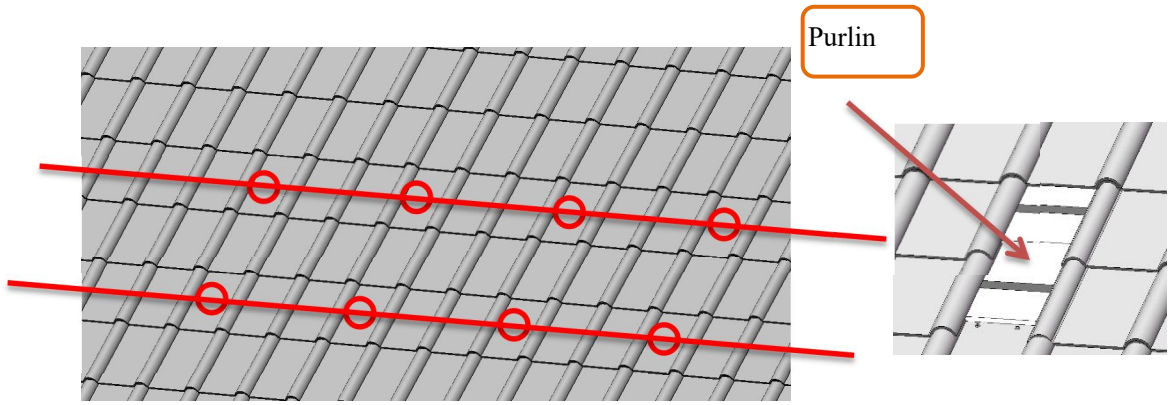
## V. Installation steps

### 5.1 Installation of tile hook

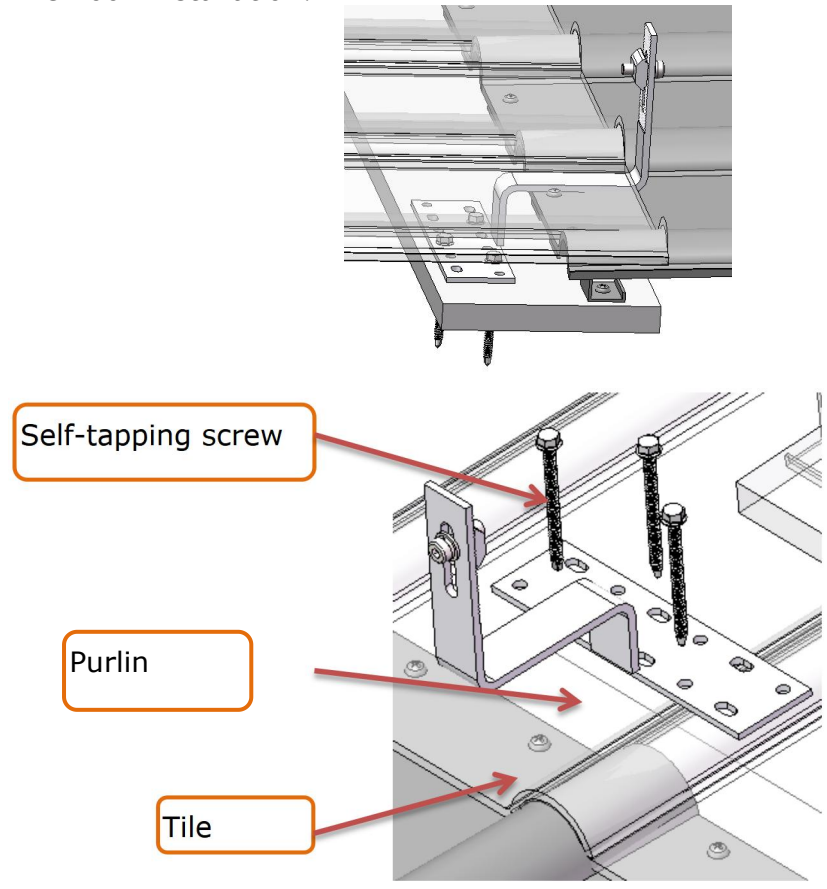
Self-tapping screws of tile hook need to be fixed to the roof purlins. Please mark the positions of tile hook according to shop drawing and make sure all tile hooks are installed on the same horizontal line. Then install the tile hooks accordingly and fasten them to the roof purlins by self-tapping screws.

Shown as bellow:

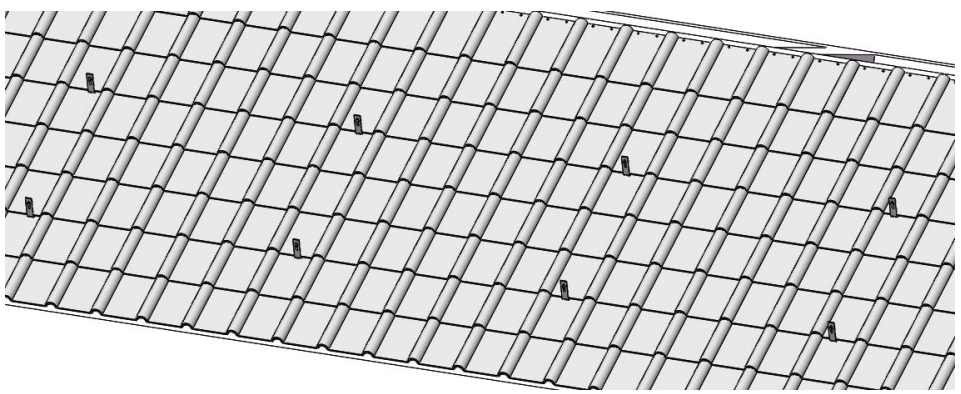
5.1.1 Mark the positions of tile hook on the roof and make sure they are on the same horizontal line.



Tile hook installation:



5.1.2 Install all hooks to the tile roof.

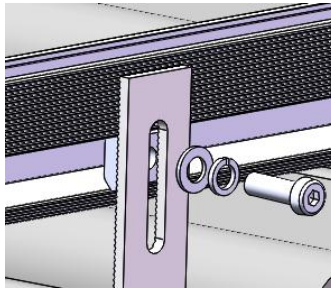
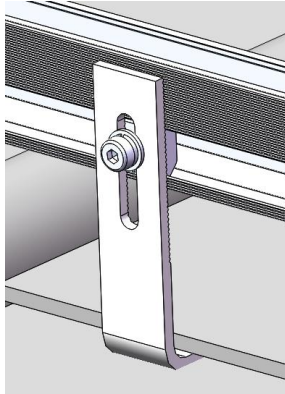




## 5.2 Installation of Rail

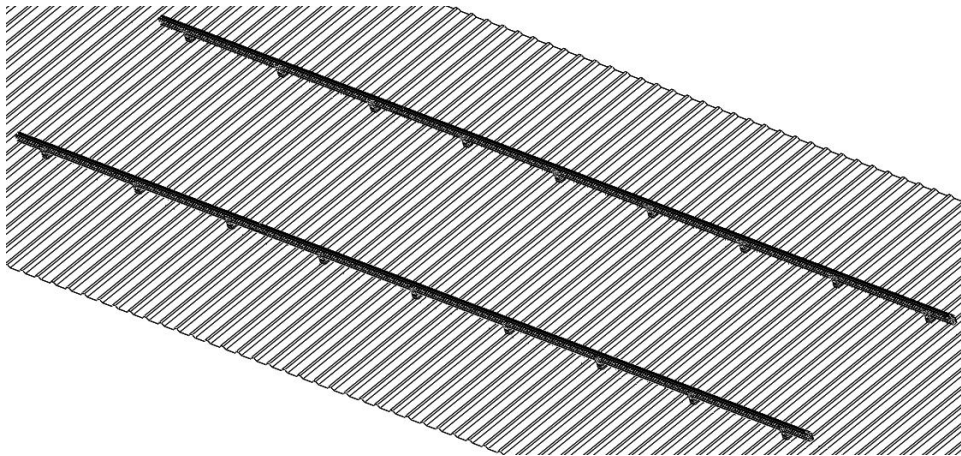
Fix rails to tile hooks after adjusting the length and height and tighten them by bolts.

5.2.1 Fix tile hook and adjust the rail position, slide T module into specified rail (refer to drawings) and then tighten them by bolts.



M8 Hexagon socket bolt  
Spring washer  
Flat washer  
T module

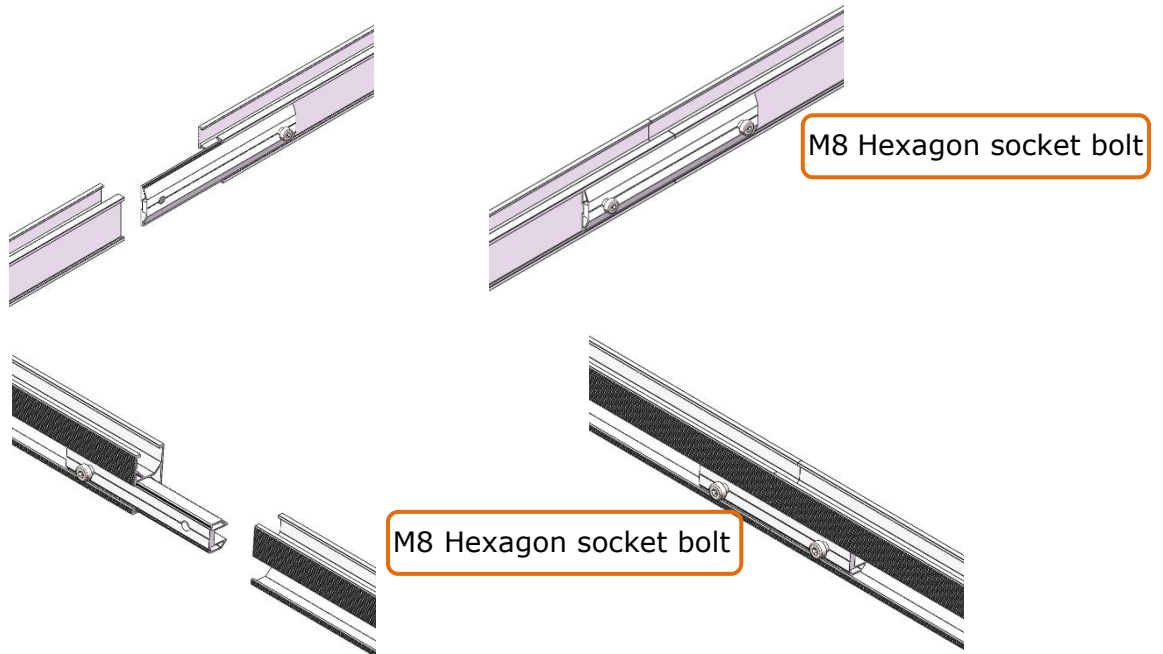
5.2.2 Install other rails accordingly.



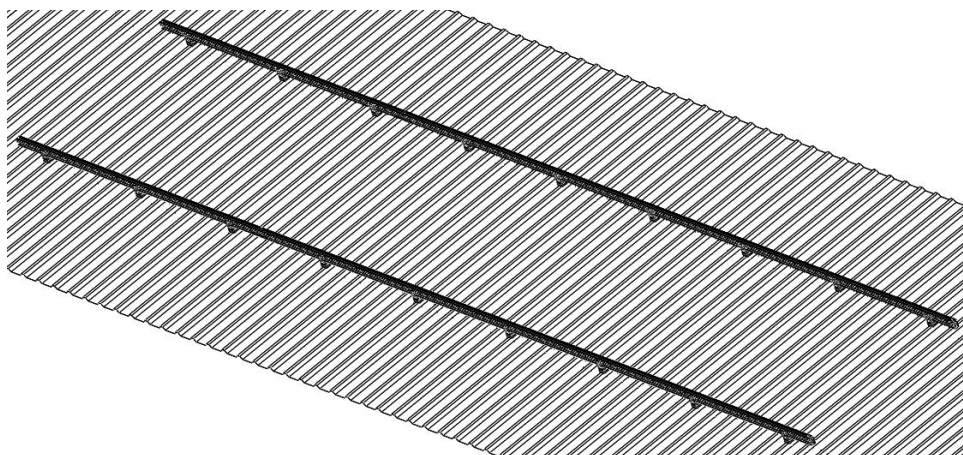
## 5.3 Installation of rail splice

Rails should be connected by rail splice if needed, as shown below:

5.3.1 Slide half of the rail splice into the first rail, adjust the fixed position, and tighten the bolts. Then Slide the second rail into the rail splice, tighten them by bolts when leveled.



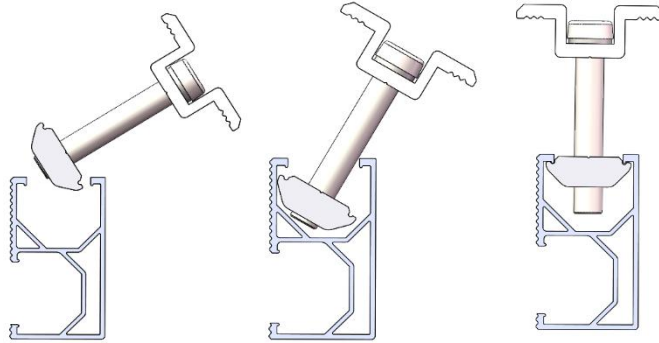
5.3.2 Completed installation is as the pic shown below



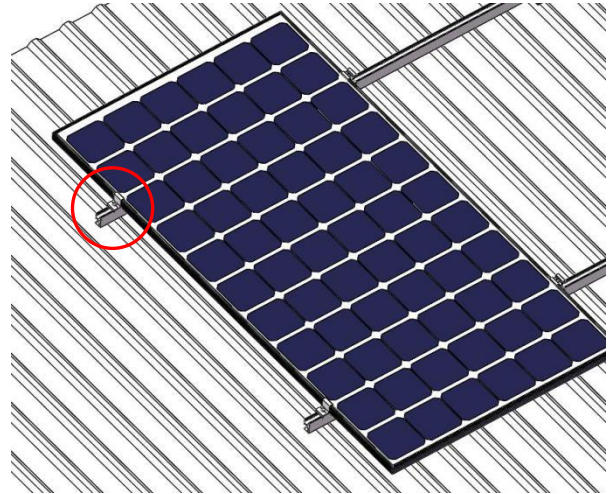
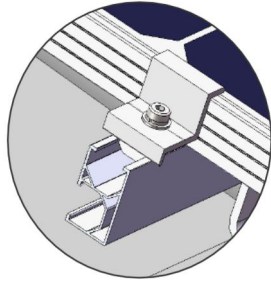


## 5.4 Installation of PV modules

According to the installation dimensions of the drawings, place the modules on the rail, and fix them with end clamps, mid clamps.

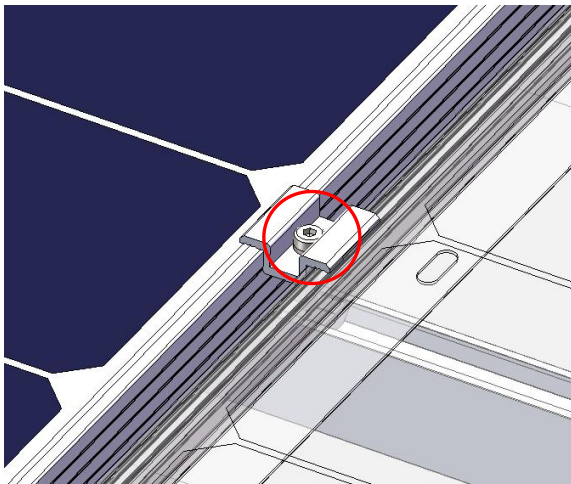


5.4.1 Place the PV module on the rail and adjust the position according to the drawing. Then fix the end clamp into the rail channel, and tighten the bolts.

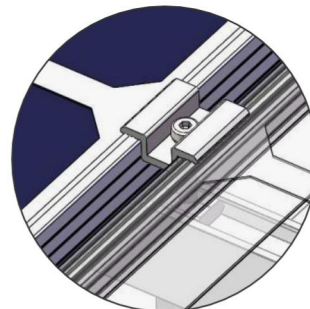


M8×30 Hexagon socket bolt  
 Flat washer  
 Spring washer  
 T module

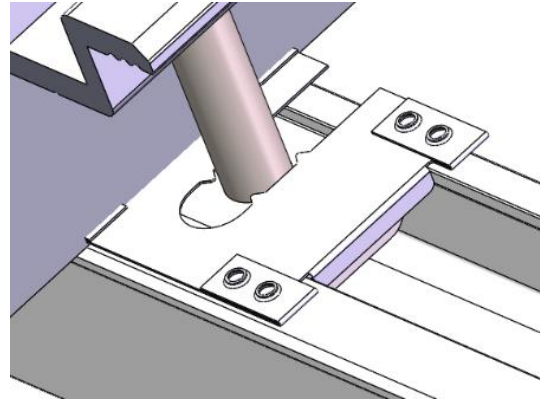
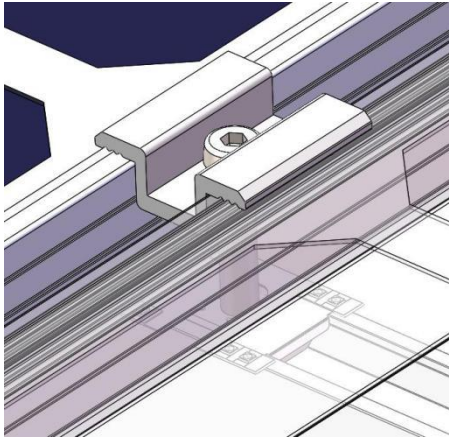
5.4.2 After fixing the end clamp of first PV module, please put the second PV module on the rail at proper position. Connecting firmly the first PV module and the second one with mid clamp and fasten the bolts.



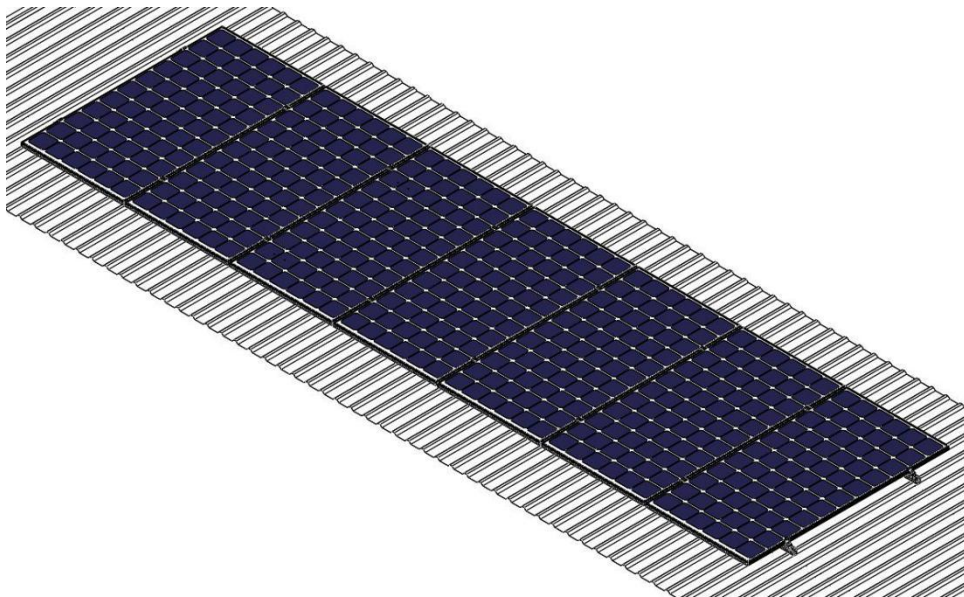
M8 Hexagon socket bolt  
 Spring washer  
 T module



5.4.3 If there are earthing clips needed, place them between the PV modules and rails while installing the mid clamps. Adjusting the position to ensure the sharp spikes on earthing clips are pressed by both PV modules. Then tighten the mid clamps by bolts.

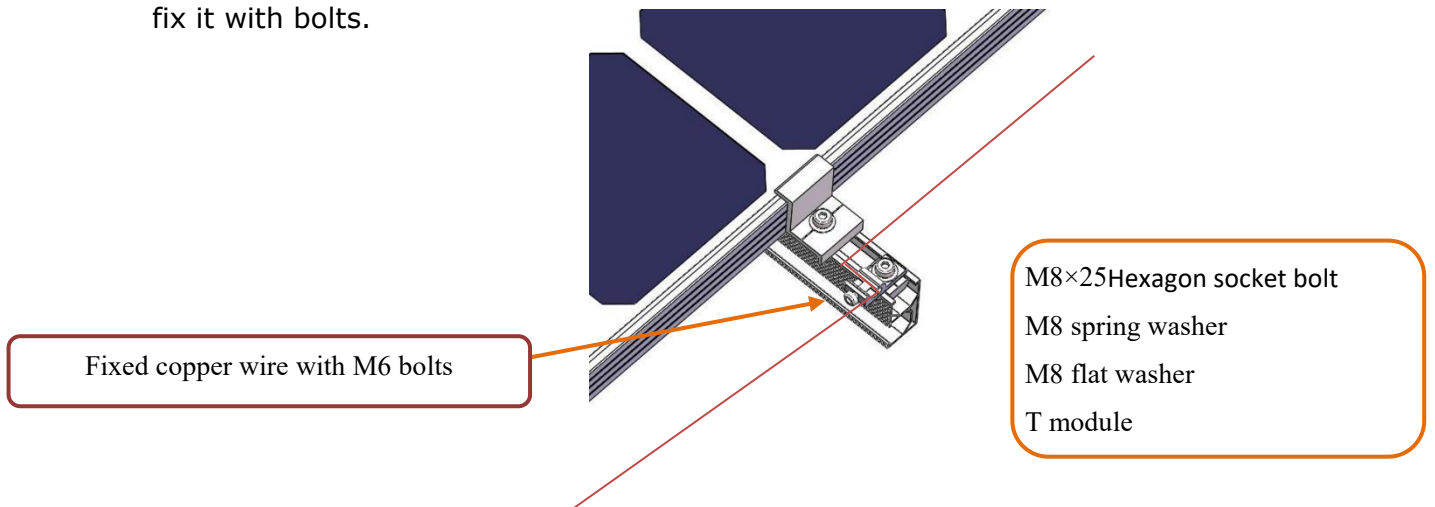


5.4.4 Repeat the steps above. When it comes to the last PV module, fix it with the end clamp and tighten with bolts.

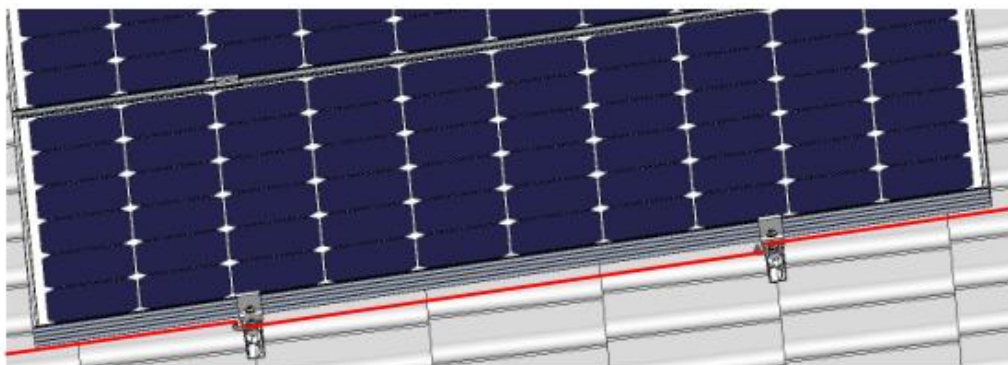


## 5.5 Installation of Grounding Lug (Skip this step if not needed)

5.5.1 Install grounding lug at the end of the rail as the picture shown below and fix it with bolts.

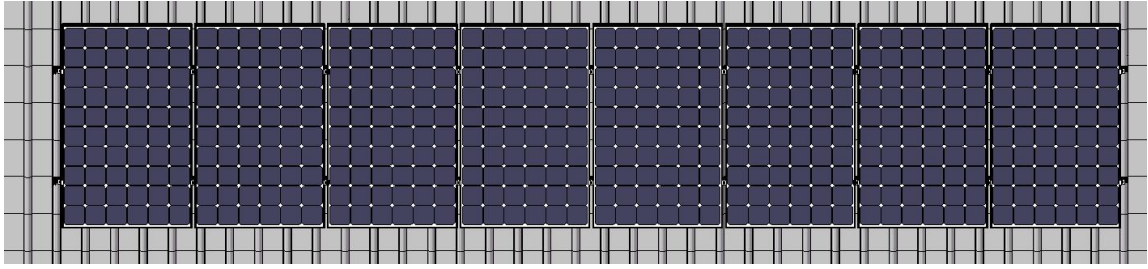


5.5.2 At the edge of the layout, connect each grounding lug with copper wire, fix the copper wire with M6 bolts, and conduct the end of copper wire to the grounding.

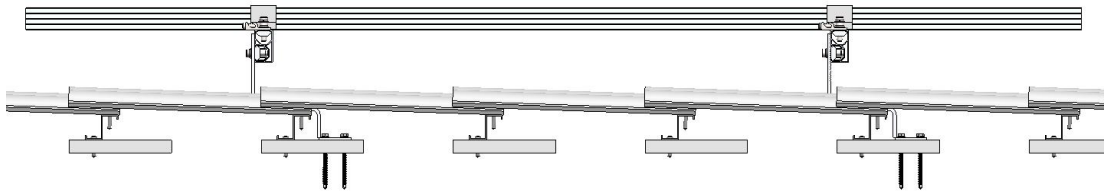




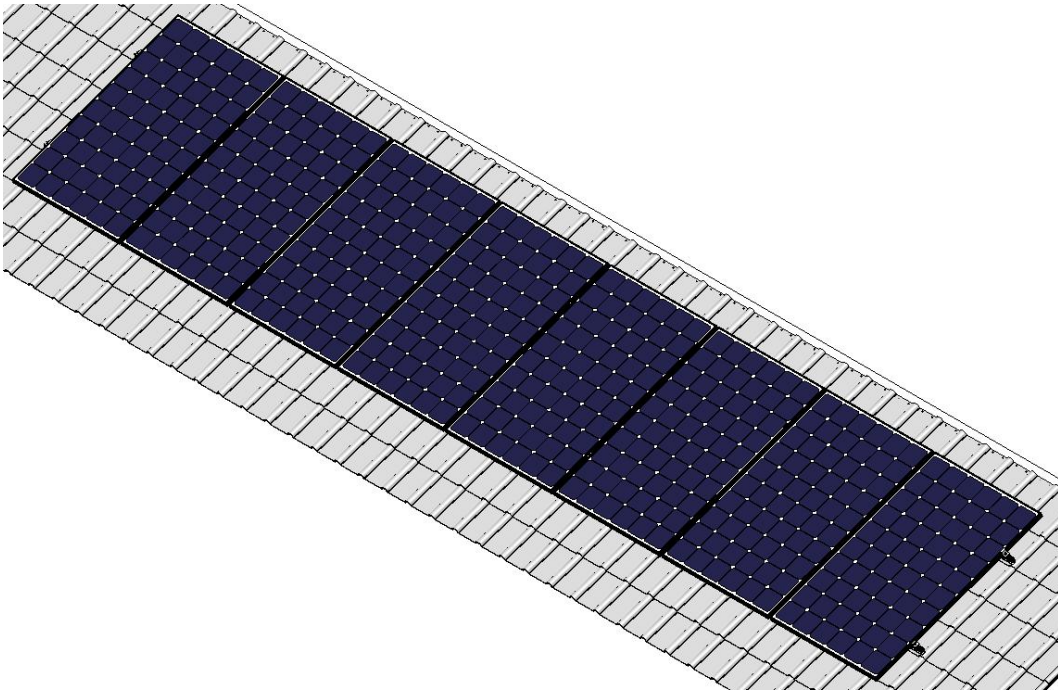
## 5.6 Installation diagram



Top view



Side view



Axonometric drawing

## VI. Installation Precaution

### 1. Notes for the installation dimensions

The specific dimensions of all installations involved are subject to the construction drawings. This installation instruction is only for the description of the product installation method.

### 2. Notes for Stainless Steel Fasteners

Because of the good ductility for stainless steel, the fasteners have big difference with carbon steel one in nature. If use in improper way, it will result in bolt and nut being "locked", which commonly known as "seizure". Prevention from lock basically has the following ways:

#### 2.1. Reduce the Friction Coefficient

(1) Ensure that the bolt thread surface is clean and tidy (No dust, grit, etc.);

(2) It is recommended to use yellow wax or lubricant during installation (such as lubricating grease, 40# engine oil, which are prepared by users).

#### 2.2. Correct Operation Method

(1) The bolt must be perpendicular to the axis of the thread, and not inclined (Do not tighten Obliquely);

(2) In the process of tightening, the strength needs to be balanced, tightening torque shall not exceed the prescribed safety torque value;

(3) Choose torque wrench or socket wrench as far as possible, avoid using adjustable wrench or electric wrench. Lower the rotating speed while have to use electric wrenches;

(4) Avoid using electric wrenches etc. under high temperature conditions, do not rotate fast when using, to avoid rapid rise in temperature and cause "seizure".



**HQ Add**

30F, W Square, 1801 Huandao East Road  
Siming District, Xiamen, China

**Production Base Add**

Guanshan Industrial Park  
Changtai County, Zhangzhou, China

**Website**

[www.antisolar.com](http://www.antisolar.com)

